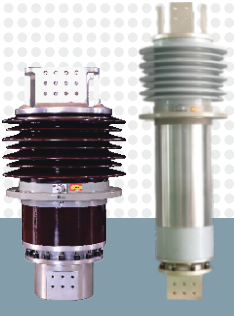
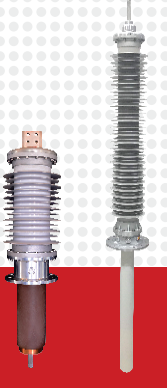


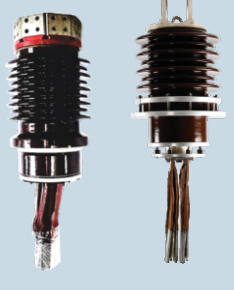


## Product Range

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 <p><b>HIGH CURRENT BUSHINGS</b></p>	 <p><b>RIP/RIS CONDENSER BUSHINGS</b></p>	 <p><b>OIP WALL BUSHINGS -OIL TO OIL BUSHINGS</b></p>	 <p><b>RETROFIT SOLUTIONS</b></p>
<p>Rated Voltage <b>24 kV ~ 52 kV</b></p> <p>Rated Current <b>4000 A ~ 25000 A</b></p> <p>Standard <b>IEC-60137:2017/IEEE C.57.19.00/01/Others</b></p> <p>Types <b>Oil filled / Communicating /OIP Condenser</b></p>	<p>Rated Voltage <b>24kV ~ 245kV</b></p> <p>Rated Current <b>400 A to 3150 A*</b></p> <p>Standard <b>IEC-60137:2017</b></p> <p>Connection <b>Draw lead/Draw Rod/Stem type</b></p> <p>Housing <b>Composite/Silicone Rubber</b></p> <p><b>*3150 A and other special current ratings also available on request.</b></p> <p><small>Technology Collaboration</small> <b>MÖSER GLASER</b></p>	<p>Rated Voltage <b>24 kV ~ 245 kV</b></p> <p>Rated Current <b>400 A ~ 3150 A*</b></p> <p>Standard <b>IEC-60137:2017/IEEE C.57.19.00/01/Others</b></p> <p>Connection <b>Draw lead/Draw Rod/Solid Conductor</b></p> <p>Housing <b>Porcelain/Composite Silicone-Polymer</b></p> <p><b>*Customized Rated Current &gt;3150 A are available upon request.</b></p>	<p>Interchangeable solutions with global reputed makes.</p> 

# OIP Condenser Bushings

**Insulation:** Oil-impregnated paper-Hermetically Sealed  
**Application:** Transformer-Outdoor  
**Type:** Oil to Air/Oil to Oil/Air to Air  
**Insulator:** Porcelain/Hollow composite-Silicone  
**Rated Voltage:** 24 kV~245 kV  
**Rated Current:** 400 A~3150 A\*  
**Standard:** IEC 60137:2017/IEEE C.57.19.00/0/Others  
 \*Customized Rated Current >3150A are available upon request



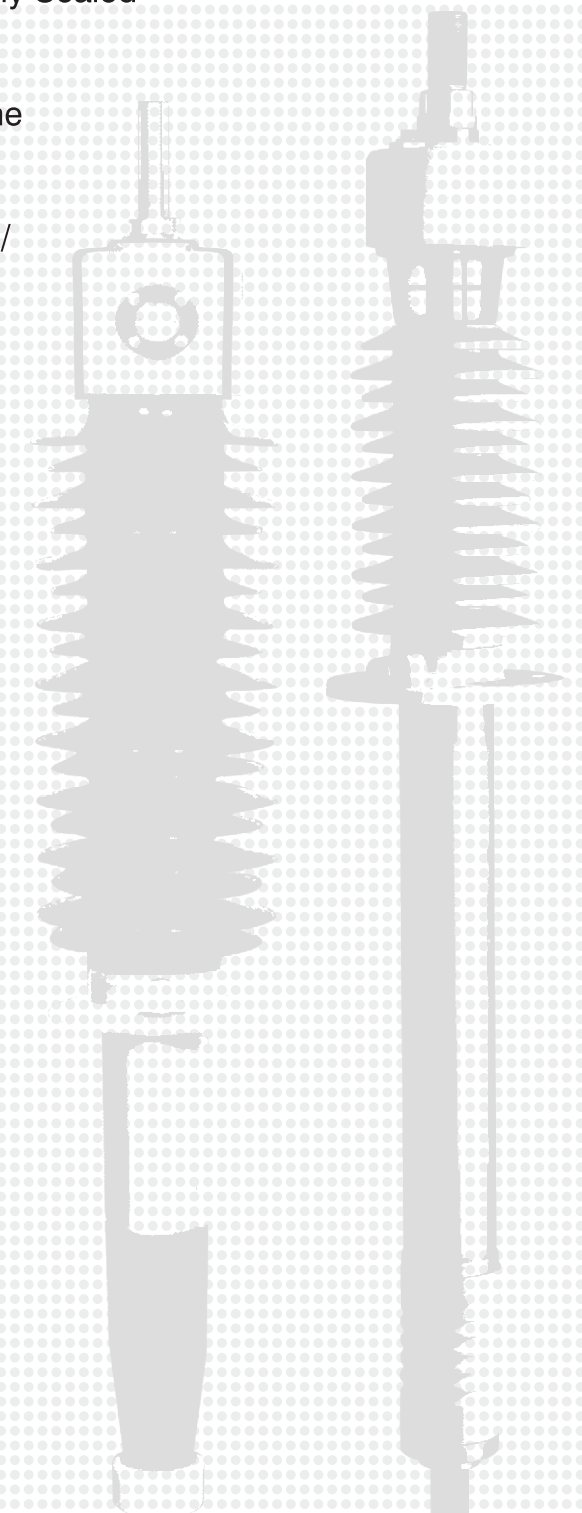
This document has been drawn up with utmost care. We can not, however, guarantee that it is entirely complete, correct or up-to-date.  
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Represented By



# Salient Features

- Manufacturing and field experience of more than 12,000 Bushings
- Computer aided finely graded Capacitive insulation for optimum electrical field distribution
- Partial discharge free and low dissipation factor attributable to stable long-term performance
- Shatter-proof oil end insulator
- High seismic and SC load withstand capacity
- Available with porcelain or composite insulator housing on air-side
- Excellent thermal performance
- Large size oil indicator for better visibility from distance and angles
- Viton material O-rings for oil sealing
- Special terminals available upon request
- Potential for customization of BCT, oil end length, mounting flange to a large extent
- Exact interchangeability with global reputed makes
- Shortest lead times industry wide

- VCL/VCD/VCS Bushings are High voltage capacitance graded oil-impregnated paper insulated bushings
- The Bushings comply with IEC 60137 standard's performance requirements for application in power transformers
- The main component of Bushing is the Active part and is manufactured using insulating kraft paper wound around a central tube or solid conductor
- During paper winding, aluminium foils are embedded in paper co-axially at pre-calculated locations to optimise the radial and axial electrical field along the bushing
- After winding, paper core is dried under vacuum at elevated temperatures and subsequently impregnated with high quality vacuum dried and degassed Insulating mineral oil
- Bushing is assembled in a controlled environment and filled under vacuum with vacuum dried and degassed Insulating Mineral oil
- After oil filling, each Bushing is subjected to oil filled over-pressure test for verification of joint sealing
- All bushings are routine tested and type tested in accordance with IEC 60137

Full type tested product range at accredited Laboratories

Multiple satisfactory performance credentials from customers & end users

**Air end terminal** is of high electrical conductivity Copper/Brass alloy and Electro-plated.

**Conservator** is non-magnetic, corrosion-resistant Al-cast with oil level indicator.

**Air end porcelain insulator** is made of high quality electrical grade porcelain according to IEC 60815.

Alternatively, Hydrophobic and Shatterproof Composite/Silicone insulator according to IEC 61462 and IEC 62217 can also be provided upon request.

**Mounting flange** is non-magnetic, corrosion-proof Al-cast duly pressure tested, with provision for test tap, air release and earthing.

**CT length (BCT)** is available below mounting flange from 0 mm upto 600 mm. Non-standard CT length (BCT) is also available upon request.

**Oil end epoxy insulator** is made of two-part epoxy resin with Silica filler and is shatter proof.

**O-rings and gaskets** are of Viton rubber compatible with Oil and having high temperature resistance.

**Test Tap:** All bushings are provided with test tap for condition monitoring of OIP insulation.

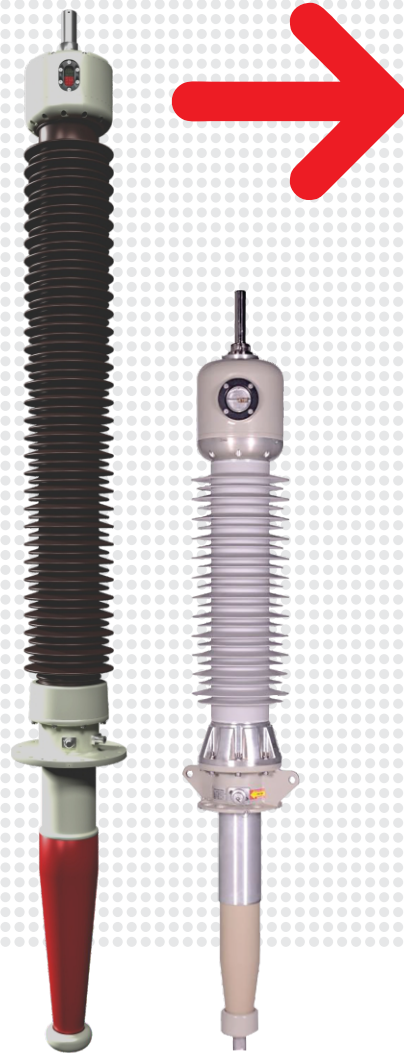
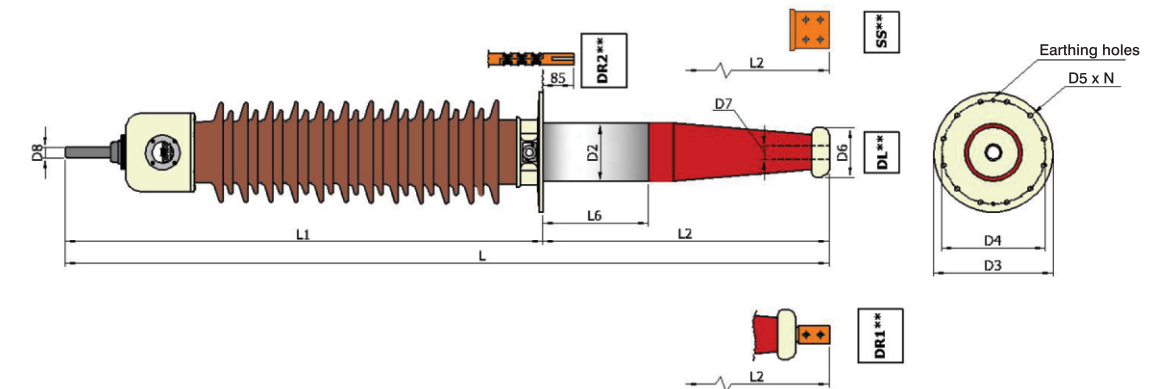


Table - 1 - Standard dimensions of OIP bushings rated 36kV upto 245kV, current 800A upto 3150A  
(All dimensions are in mm)

Model	HSV, kV	BIL, kVp	AC test level, kV	Rated current, Amp	Connection for transformer (**)	Cantilever test load, N	L1 - Air end length	L2 - Oil end length for 100 mm BCT*	L - Total length	L6 - BCT Space	D2 - Oil side max. diameter	D3 - Outer diameter of flange	D4 - PCD of flange	D5 - X N - Mounting holes	D6 - Oil end shield diameter	D7 - Pipe inside diameter	D8 - Contact diameter
VCL.3680	36	170	77	800	DL	1000	775	315	1090		115	225	185	15 x 6	100	35	30
VCD.3601	36	170	77	1250	DR2	1250	775	315	1090		115	225	185	15 x 6	100	35	60
VCS.3602	36	170	77	2000	SS	2000	905	380	1285		115	335	290	15 x 12	115	-	60
VCS.3603	36	170	77	3150	SS	3150	905	380	1285		115	335	290	15 x 12	115	-	60
VCL.5280	52	250	105	800	DL	1000	885	350	1235		115	225	185	15 x 6	100	35	30
VCD.5201	52	250	105	1250	DR1	1250	885	445	1330		115	225	185	15 x 6	100	35	60
VCS.5202	52	250	105	2000	SS	2000	950	475	1425		115	335	290	15 x 12	115	-	60
VCS.5203	52	250	105	3150	SS	3150	950	475	1425		115	335	290	15 x 12	115	-	60
VCL.7380	72.5	325	155	800	DL	1000	1085	400	1485		115	225	185	15 x 6	100	35	30
VCD.7301	72.5	325	155	1250	DR1	1250	1085	495	1580		115	225	185	15 x 6	100	35	60
VCS.7302	72.5	325	155	2000	SS	2000	1165	495	1660		115	335	290	15 x 12	115	-	60
VCS.7303	72.5	325	155	3150	SS	4000	1165	495	1660		115	335	290	15 x 12	115	-	60
VCL.12380	123	550	255	800	DL	1250	1635	550	2185		165	335	290	15 x 12	140	38	30
VCD.12301	123	550	255	1250	DR2	1600	1635	550	2185		165	335	290	15 x 12	140	38	60
VCS.12302	123	550	255	2000	SS	2500	1590	670	2260		165	335	290	15 x 12	165	-	60
VCS.12303	123	550	255	3150	SS	4000	1590	670	2260		165	335	290	15 x 12	165	-	60
VCL.14580	145	650	305	800	DL	1250	1835	600	2435		165	335	290	15 x 12	140	38	30
VCD.14501	145	650	305	1250	DR2	1600	1835	600	2435		165	335	290	15 x 12	140	38	60
VCS.14502	145	650	305	2000	SS	2500	1820	720	2540		165	335	290	15 x 12	165	-	60
VCS.14503	145	650	305	3150	SS	4000	1820	720	2540		165	335	290	15 x 12	165	-	60
VCL.17080	170	750	355	800	DL	1250	2005	605	2610		165	335	290	15 x 12	140	38	30
VCD.17001	170	750	355	1250	DR2	1600	2005	605	2610		165	335	290	15 x 12	140	38	60
VCS.17002	170	750	355	2000	SS	2500	1990	800	2790		165	335	290	15 x 12	165	-	60
VCS.17003	170	750	355	3150	SS	4000	1990	800	2790		165	335	290	15 x 12	165	-	60
VCL.24580	245	1050	505	800	DL	1250	2900	1130	4030		230	450	400	20 x 12	180	48	30
VCD.24501	245	1050	505	1250	DR2	4000	2900	1130	4030		230	450	400	20 x 12	180	48	60
VCD.24502	245	1050	505	2000	SS	2500	2905	1230	4135		230	450	400	20 x 12	270	-	60



## Model selection:

To inquire about a particular model from the above table, please select Model number from column 1- and mention as "Model No./BCT/Creepage" with your inquiry

For example, to select a bushing with :  
Highest System Voltage (HSV) = 72.5kV,  
Rated Current - (Ir) 1250A,  
L6 (BCT) = 100 mm  
Creepage - 31 mm/kV

the appropriate model would be "VCD.7301/100/31"

The same model, if selected for L6 (BCT) = 300 mm with all other parameters constant, model number would be "VCD.7301/300/31"

If same model is required with BCT, i.e. L6 = 0 mm, it would be "VCD.7301/0/31"

## Additional information:

\*Oil end length (L2) shown in Table - 1 is considering 100 mm BCT for a particular bushing

For L6 (BCT) = 300 mm the L2 will be plus 200 mm over

the L2 dimension of table-1

For L6 (BCT) = 600 mm the L2 will be plus 500 mm over the L2 dimension of table-1

For 0 mm BCT extension - Please check with Yash for the bushing drawing to receive accurate L2 dimension

\*\*DL- Draw lead, DR1- Draw rod bottom connected (split type), DR2- Draw rod upto flange level (split type), SS - Solid Stem

Creepage distance shown in the table are for 25 mm/kV - standard creepage distance

31 mm/kV and other special creepage distance are available upon request

100 kV/other non-standard voltage rating bushing can be offered upon request, subject to feasibility

Please request for bushing drawing for draw lead / draw rod and oil end termination details

For any non-standard / special dimensions different than above, please feel free to approach us to check for customized solution